

# EPOS4 Feature Chart

maxon's EPOS4 products are small-sized, full digital, smart positioning control units. Their high power density allows flexible use for brushed DC and brushless EC (BLDC) motors up to approximately 1'050 Watts with various feedback options, such as Hall sensors, incremental encoders as well as absolute sensors in a multitude of drive applications.

EPOS4 controllers are specially designed to be commanded and controlled as a slave node in a CANopen or EtherCAT network. In addition, the units can be operated via any USB or

RS232 communication port of a Windows or Linux workstation. Moreover, the integrated extension interface allows pooling with optionally available communication interfaces or other additional functionalities.

Latest technology, such as field-oriented control (FOC), acceleration/velocity feed forward and dual loop control in combination with highest control cycle rates allow sophisticated, ease-of-use motion control.



## Legend:

✓ = included / (✓) = on request / nnnnnn = order number / \*\* = available shortly /  
 (a) requires an optionally available extension card (see "Accessories" on page 7 and  
 page 15) / (b) optional for separate logic supply / (c) mandatory for supply of power  
 stage / (d) with suitable motherboard / (e) per axis

## Product Overview

Modules (as of page 2)			Ready-to-connect Units (as of page 8)		
<b>Micro</b> 	<b>Micro</b> 	<b>Module</b> 	<b>Compact CAN</b> 	<b>Compact EtherCAT</b> 	<b>Encased Housing</b>
EPOS4 Micro 24/5 CAN 	EPOS4 Micro 24/5 EtherCAT 	EPOS4 Module 24/1.5 	EPOS4 Compact 24/1.5 CAN 	EPOS4 Compact 24/1.5 EtherCAT 	EPOS4 50/5 
EPOS4 Module 50/5 	EPOS4 Module 50/8 	EPOS4 Module 50/15 	EPOS4 Compact 50/5 CAN 	EPOS4 Compact 50/8 CAN 	EPOS4 70/15 
			EPOS4 Compact 50/15 CAN 	EPOS4 Compact 50/15 EtherCAT 	

Modules	EPOS4 Micro 24/5 CAN (638328)	EPOS4 Micro 24/5 EtherCAT (654731)	EPOS4 Module 24/1.5 (536630)	EPOS4 Module 50/5 (534130)	EPOS4 Module 50/8 (504384)	EPOS4 Module 50/15 (504383)
 for comparison purposes: US Half Dollar coin (Ø30.6 mm)						
<b>Communication Interfaces</b>						
CANopen Slave	max. 1 Mbit/s					
CANopen Application Layer and Communication Profile	CiA 301					
CANopen Layer Setting Services and Protocol (LSS)	CiA 305					
CANopen Device Profile Drives and Motion Control	CiA 402					
USB 2.0 / USB 3.0	Full speed					
Gateway function USB-to-CAN	✓					
RS232	max. 115'200 bit/s					
Gateway function RS232-to-CAN	✓					
EtherCAT Slave	—	✓ (a)				
IEC 61158 Digital data communication for measurement and control Fieldbus for use in industrial control systems	—	Type 12 (EtherCAT) max. 100 Mbit/s (100 Base Tx)				
IEC 61800-7 Generic interface and use of profiles for power drive systems	—	Profile type 1 (CiA 402)				
CAN application layer over EtherCAT (CoE)	—	✓	✓	✓	✓	✓
File transfer over EtherCAT (FoE)	—	✓	✓	✓	✓	✓
Distributed clocks support	—	✓	✓	✓	✓	✓
Cyclic modes support cycle times down to...	—	1 ms				
Process data	—	PDO mapping (Variable)				
<b>Motors</b>						
Brushed DC motors up to (continuous / max.)	120 W / 360 W	120 W / 360 W	36 W / 108 W	250 W / 750 W	400 W / 1'500 W	750 W / 1'500 W
Brushless EC motors (BLDC) up to (continuous / max.)	120 W / 360 W	120 W / 360 W	36 W / 108 W	250 W / 750 W	400 W / 1'500 W	750 W / 1'500 W
<b>Sensors (Feedback)</b>						
Digital Hall sensors (EC motors)	✓					
Digital incremental encoder (2-/3-channel, single-ended or differential)	✓					
Analog incremental encoder (3-channel, SinCos, differential)	—	—	✓	✓	✓	✓
SSI absolute encoder (configurable)	✓					
BiSS C absolute encoder (configurable)	—	—	(✓) (a)	(✓) (a)	(✓) (a)	(✓) (a)
EnDat 2.2 absolute encoder (configurable)	—	—	(✓) (a)	(✓) (a)	(✓) (a)	(✓) (a)
<b>Commutation</b>						
Digital Hall sensors	✓					
Digital Hall sensors + digital incremental encoder	✓					
Digital Hall sensors + analog incremental encoder	—	—	✓	✓	✓	✓
Digital Hall sensors + absolute encoder	✓					
Absolute encoder	✓					

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<b>Electrical Data</b>						
Nominal power supply voltage (+V <sub>CC</sub> )	10...24 VDC	10...24 VDC	10...24 VDC	10...50 VDC	10...50 VDC	10...50 VDC
Nominal logic supply voltage (+V <sub>C</sub> )	10...24 VDC	10...24 VDC	10...24 VDC	10...50 VDC	10...50 VDC	10...50 VDC
Absolute supply voltage limits (+V <sub>min</sub> / +V <sub>max</sub> )	8 VDC / 28 VDC	8 VDC / 28 VDC	8 VDC / 28 VDC	8 VDC / 56 VDC	8 VDC / 56 VDC	8 VDC / 56 VDC
Output voltage (max.)	0.9 x +V <sub>CC</sub>					
Output current (I <sub>cont</sub> / I <sub>max</sub> )	5 A / 15 A (<10 s)	5 A / 15 A (<10 s)	1.5 A / 4.5 A (<30 s)	5 A / 15 A (<3 s)	8 A / 30 A (<5 s)	15 A / 30 A (<60 s)
Pulse width modulation frequency	50 kHz	50 kHz	100 kHz	50 kHz	50 kHz	50 kHz
Sampling rate PI current controller	25 kHz (40 µs)					
Sampling rate PI speed controller	2.5 kHz (400 µs)					
Sampling rate PID positioning controller	2.5 kHz (400 µs)					
Sampling rate analog input	2.5 kHz (400 µs)					
Max. efficiency	98%	97%	89%	97%	98%	98%
Max. speed DC motor	limited by max. permissible speed (motor)					
Max. speed EC motor, block commutation	100'000 rpm (1 pole pair)					
Max. speed EC motor, sinusoidal commutation	50'000 rpm (1 pole pair)					
Built-in motor choke	—					
<b>Inputs / Outputs</b>						
Digital Hall sensor signals	H1, H2, H3 (+2...+24 VDC, internal pull-up)					
Digital incremental encoder signals	A, A\, B, B\, I, I\ (EIA RS422, 6.25 MHz)					
Sensor signals	✓					
Digital incremental	—	—	A, A\, B, B\, I, I\ (EIA RS422, 6.25 MHz)	A, A\, B, B\, I, I\ (EIA RS422, 6.25 MHz)	A, A\, B, B\, I, I\ (EIA RS422, 6.25 MHz)	A, A\, B, B\, I, I\ (EIA RS422, 6.25 MHz)
Analog incremental	—	—	A, A\, B, B\, I, I\ ( $\pm 1.8$ V differential, 10 kHz)	A, A\, B, B\, I, I\ ( $\pm 1.8$ V differential, 10 kHz)	A, A\, B, B\, I, I\ ( $\pm 1.8$ V differential, 10 kHz)	A, A\, B, B\, I, I\ ( $\pm 1.8$ V differential, 10 kHz)
Absolute serial SSI	Clock, Data (2.0...3.3 VDC, 0.4...2 MHz)	Clock, Data (2.0...3.3 VDC, 0.4...2 MHz)	Clock, Clock\, Data, Data\ (EIA RS422, 0.4...2 MHz)	Clock, Clock\, Data, Data\ (EIA RS422, 0.4...2 MHz)	Clock, Clock\, Data, Data\ (EIA RS422, 0.4...2 MHz)	Clock, Clock\, Data, Data\ (EIA RS422, 0.4...2 MHz)
Digital inputs	4 (+2.1...+36 VDC)					
Digital outputs	2 (open collector, max. 36 VDC / 500 mA, internal pull-up)					
High-speed digital inputs	1 (2.0...3.3 V, 6.25 MHz)	1 (2.0...3.3 V, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)
High-speed digital outputs	1 (3.3 VDC/2 mA; 6.25 MHz)	1 (3.3 VDC/2 mA; 6.25 MHz)	1 (EIA RS422, 6.25 MHz)	1 (EIA RS422, 6.25 MHz)	1 (EIA RS422, 6.25 MHz)	1 (EIA RS422, 6.25 MHz)
Analog inputs (resolution 12-bit, -10...+10 V, 10 kHz, differential)	2					
Analog outputs (resolution 12-bit, -4...+4 V, 25 kHz)	1	1	2	2	2	2
STO inputs (optically isolated)	—	—	2 (+4.5...+30 VDC)	2 (+4.5...+30 VDC)	2 (+4.5...+30 VDC)	2 (+4.5...+30 VDC)
STO outputs (optically isolated with self-resetting short-circuit protection)	—	—	1 (max. 30 VDC / 15 mA)			
Sensor supply voltage	+5 VDC (I <sub>L</sub> ≤ 150 mA)	+5 VDC (I <sub>L</sub> ≤ 150 mA)	+5 VDC (I <sub>L</sub> ≤ 100 mA)	+5 VDC (I <sub>L</sub> ≤ 100 mA)	+5 VDC (I <sub>L</sub> ≤ 100 mA)	+5 VDC (I <sub>L</sub> ≤ 100 mA)
Auxiliary output voltage	—	—	+5 VDC (I <sub>L</sub> ≤ 150 mA)			
Status indicators (LEDs or bi-color LEDs)	Device status					

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<b>Connections</b>						
A1...A80	Power supply Logic supply Motor Hall sensor Encoder Sensor Digital I/O Analog I/O RS232 CAN USB	Terminal/socket header (0.5 mm) 2x40 poles	—	—	—	—
A1...A80	Power supply Logic supply Motor Hall sensor Encoder Sensor Digital I/O Analog I/O TX/RX Data USB	—	Terminal/socket header (0.5 mm) 2x40 poles	—	—	—
A1...A46	Power supply Logic supply Motor Hall sensor Encoder	—	—	Box header (1.27 mm) 2x23 poles	Box header (1.27 mm) 2x23 poles	Pin header (2.54 mm) 2x16 poles
B1...B46	Sensor Digital I/O Analog I/O STO RS232 CAN	—	—	Box header (1.27 mm) 2x23 poles	Box header (1.27 mm) 2x23 poles	Pin header (2.54 mm) 2x23 poles
X13	USB	—	—	USB Type micro B, female	USB Type micro B, female	USB Type micro B, female
<b>Mechanical Data</b>						
Weight (approximate)	6 g	7 g	17 g	17 g	23 g	70 g
Dimensions (L x W x H)	32.0 x 22.0 x 7.0 mm	36.5 x 27.0 x 7.0 mm	53.8 x 38.8 x 11.1 mm	53.8 x 38.8 x 11.1 mm	59.5 x 46.0 x 14.1 mm	59.5 x 62.0 x 16.4 mm
Mounting	Pluggable (female header 0.5 mm) or M2 screws	Pluggable (female header 0.5 mm) or M2 screws	Pluggable (female headers 1.27 mm) or M2.5 screws	Pluggable (female headers 1.27 mm) or M2.5 screws	Pluggable (female headers 2.54 mm) or M2.5 screws	Pluggable (female headers 2.54 mm) or M3 screws
<b>Environmental Conditions</b>						
Temperature – Operation	-30...+45 °C	-30...+40 °C	-30...+60 °C	-30...+45 °C	-30...+45 °C	-30...+25 °C
Temperature – Extended range and derating	+45...68.8°C / -0.210 A/°C	+40...60°C / -0.250 A/°C	+60...+73 °C / -0.115 A/°C	+45...+75 °C / -0.167 A/°C	+45...+77 °C / -0.250 A/°C	+25...+77 °C / -0.288 A/°C
Temperature – Storage	-40...+85 °C	-40...+85 °C	-40...+85 °C	-40...+85 °C	-40...+85 °C	-40...+85 °C
Altitude – Operation	0...6'000 m MSL					
Altitude – Extended range	6'000...10'000 m MSL (for derating see «Hardware Reference»)					
Humidity (condensation not permitted)	5...90%					

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<b>Directives &amp; Standards</b>						
Generic	IEC/EN 61000-6-2; IEC/EN 61000-6-3					
Applied	IEC/EN 55022 (CISPR22); IEC/EN 61000-4-3; IEC/EN 61000-4-4; IEC/EN 61000-4-6					
Environment	IEC/EN 60068-2-6; MIL-STD-810F					
Safety (UL File Number; unassembled PCB)	E207844	E207844	E207844	E207844	E76251; E133472; E207844; E337862	E76251; E133472; E207844; E337862
Reliability (MIL-HDBK-217F; MTBF)	945'031 hours	638'102 hours	611'610 hours	314'822 hours	245'451 hours	240'400 hours, with heat sink <3.1 K/W
<b>Functionality</b>						
<b>Operating Modes</b>						
CST Cyclic Synchronous Torque Mode				✓		
CSV Cyclic Synchronous Velocity Mode				✓		
CSP Cyclic Synchronous Position Mode				✓		
PVM Profile Velocity Mode				✓		
PPM Profile Position Mode				✓		
HMM Homing Mode				✓		
Master Encoder Functionality				(✓)		
Step/Direction Functionality				(✓)		
Analog Set Value Functionality				CST / CSV		
<b>Features</b>						
Feed forward (acceleration/velocity for inertia and friction compensation)				✓		
Field-oriented Control (FOC)				✓		
Velocity observer				✓		
Dual loop control				✓		
Custom persistent memory				✓		
Advanced automatic control settings (Auto Tuning)				✓		
Safe Torque Off (based on IEC/EN 61800-5-2, not certified)	—	—	✓	✓	✓	✓
<b>Digital I/O Functionality</b>						
Inputs (configurable)				✓		
Touch Probe				✓		
Reference switches				✓		
Limit switches				✓		
Quickstop				✓		
Drive Enable				✓		
General purpose				✓		
Outputs (configurable)				✓		
Position Compare				(✓)		
Holding Brake				✓		
Ready/Fault				✓		
General purpose				✓		

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<b>Analog I/O Functionality</b>						
Inputs (configurable)				✓		
Analog set value				✓		
General purpose				✓		
Outputs (configurable)				✓		
Current monitor				(✓)		
Velocity monitor				(✓)		
Position monitor				(✓)		
Temperature monitor				(✓)		
General purpose				✓		
<b>Built-in Protection</b>						
Current limiter (adjustable)				✓		
Overcurrent				✓		
Thermal motor protection				✓		
Thermal controller protection				✓		
Oversupply				✓		
Undervoltage				✓		
Voltage transients				✓		
Short-circuit of motor winding				✓		
Loss of feedback signal				✓		
Following error				✓		
Status reporting				✓		
Firmware error handling				✓		

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<b>Software</b>						
Installation Program	EPOS Setup					
Graphical User Interface	<p>The EPOS video library features video tutorials that provide easy to follow instructions on how to get started with «EPOS Studio» and how to setup communication interfaces, motors and sensors, and so on. Explore on Vimeo: ➔ <a href="https://vimeo.com/album/4646388">https://vimeo.com/album/4646388</a></p> <div style="text-align: center;">   </div>					
Startup			✓			
Regulation Tuning			✓			
Firmware Update			✓			
Motion Commander			✓			
I/O Monitor			✓			
Parameters			✓			
Data Recording			✓			
Command Analyzer			✓			
CANopen Wizard			✓			
Online Help			✓			
Language	English					
Operating System	Windows 10, 8, 7					
Windows DLL for PC	32-bit / 64-bit					
CAN interfaces	IXXAT   National Instruments   Kvaser   Vector					
Programming examples	Microsoft Visual Basic, Visual Basic.NET, Visual C#, Visual C++   Borland C++, Delphi   National Instruments LabView, LabWindows/CVI					
Linux Shared Object Library	X86 32-bit/64-bit, ARMv6/v7/v8 32-bit, ARMv8 64-bit					
CAN interfaces	IXXAT   Kvaser					
Programming examples	C++					
<b>Accessories (not included in delivery)</b>						
536997 EPOS4 CB 24/1.5 CAN (connector board)	—	—	✓	—	—	—
620048 EPOS4 CB 24/1.5 EtherCAT (connector board)	—	—	✓	—	—	—
534133 EPOS4 CB 50/5 CAN (connector board)	—	—	—	✓	—	—
620044 EPOS4 CB 50/5 EtherCAT (connector board)	—	—	—	✓	—	—
520884 EPOS4 CB Power CAN (connector board)	—	—	—	—	✓	✓
604594 EPOS4 CB Power EtherCAT (connector board)	—	—	—	—	✓	✓
638677 EPOS4 EB Micro (evaluation board)	✓	✓	—	—	—	—
659508 EPOS4 MB Micro EtherCAT 3-axes (motherboard)	—	✓	—	—	—	—
581245 EPOS4 EtherCAT Card	—	—	✓ (d)	✓ (d)	✓ (d)	✓ (d)
403968 USB Type A - micro B Cable	✓	✓	✓	✓	✓	✓

Ready-to-connect Units	EPOS4 Compact 24/5 EtherCAT 3-axes (684519)	EPOS4 Compact 24/1.5		EPOS4 Compact 50/5		EPOS4 Compact 50/8		EPOS4 Compact 50/15		EPOS4 50/5 (546047)	EPOS4 70/15 (594385)
	CAN (546714)	EtherCAT (628092)	CAN (541718)	EtherCAT (628094)	CAN (520885)	EtherCAT (605298)	CAN (520886)	EtherCAT (605299)			
 for comparison purposes: US Half Dollar coin (Ø30.6 mm)											
<b>Communication Interfaces</b>											
CANopen Slave	—	max. 1 Mbit/s	—	max. 1 Mbit/s	—	max. 1 Mbit/s	—	max. 1 Mbit/s	—	max. 1 Mbit/s	max. 1 Mbit/s
CANopen Application Layer and Communication Profile	—	CiA 301	—	CiA 301	—	CiA 301	—	CiA 301	—	CiA 301	CiA 301
CANopen Layer Setting Services and Protocol (LSS)	—	CiA 305	—	CiA 305	—	CiA 305	—	CiA 305	—	CiA 305	CiA 305
CANopen Device Profile Drives and Motion Control	—	CiA 402	—	CiA 402	—	CiA 402	—	CiA 402	—	CiA 402	CiA 402
USB 2.0 / USB 3.0	Full speed										
Gateway function USB-to-CAN	—	✓	—	✓	—	✓	—	✓	—	✓	✓
RS232	—	max. 115'200 bit/s	—	max. 115'200 bit/s	—	max. 115'200 bit/s	—	max. 115'200 bit/s	—	max. 115'200 bit/s	max. 115'200 bit/s
Gateway function RS232-to-CAN	—	✓	—	✓	—	✓	—	✓	—	✓	✓
EtherCAT Slave	✓	—	✓	—	✓	—	✓	—	✓	✓ (a)	✓ (a)
IEC 61158 Digital data communication for measurement and control Fieldbus for use in industrial control systems	Type 12 (EtherCAT) max. 100 Mbit/s (100 Base Tx)	—	Type 12 (EtherCAT) max. 100 Mbit/s (100 Base Tx)	—	Type 12 (EtherCAT) max. 100 Mbit/s (100 Base Tx)	—	Type 12 (EtherCAT) max. 100 Mbit/s (100 Base Tx)	—	Type 12 (EtherCAT) max. 100 Mbit/s (100 Base Tx)	Type 12 (EtherCAT) max. 100 Mbit/s (100 Base Tx)	Type 12 (EtherCAT) max. 100 Mbit/s (100 Base Tx)
IEC 61800-7 Generic interface and use of profiles for power drive systems	Profile type 1 (CiA 402)	—	Profile type 1 (CiA 402)	—	Profile type 1 (CiA 402)	—	Profile type 1 (CiA 402)	—	Profile type 1 (CiA 402)	Profile type 1 (CiA 402)	Profile type 1 (CiA 402)
CAN application layer over EtherCAT (CoE)	✓	—	✓	—	✓	—	✓	—	✓	✓	✓
File transfer over EtherCAT (FoE)	✓	—	✓	—	✓	—	✓	—	✓	✓	✓
Distributed clocks support	✓	—	✓	—	✓	—	✓	—	✓	✓	✓
Cyclic modes support cycle times down to...	1 ms	—	1 ms	—	1 ms	—	1 ms	—	1 ms	1 ms	1 ms
Process data	PDO mapping (Variable)	—	PDO mapping (Variable)	—	PDO mapping (Variable)	—	PDO mapping (Variable)	—	PDO mapping (Variable)	PDO mapping (Variable)	PDO mapping (Variable)
<b>Motors</b>											
Brushed DC motors up to (continuous / max.)	120 W / 360 W (e)	36 W / 108 W	36 W / 108 W	250 W / 750 W	250 W / 750 W	400 W / 1'500 W	400 W / 1'500 W	750 W / 1'500 W	750 W / 1'500 W	250 W / 750 W	1'050 W / 2'100 W
Brushless EC motors (BLDC) up to (continuous / max.)	120 W / 360 W (e)	36 W / 108 W	36 W / 108 W	250 W / 750 W	250 W / 750 W	400 W / 1'500 W	400 W / 1'500 W	750 W / 1'500 W	750 W / 1'500 W	250 W / 750 W	1'050 W / 2'100 W
<b>Sensors (Feedback)</b>											
Digital Hall sensors (EC motors)	✓										
Digital incremental encoder (2-/3-channel, single-ended or differential)	✓										
Analog incremental encoder (3-channel, SinCos, differential)	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
SSI absolute encoder (configurable)	✓										
BiSS C absolute encoder (configurable)	—	—	—	—	—	—	—	—	—	(✓) (a)	(✓) (a)
EnDat 2.2 absolute encoder (configurable)	—	—	—	—	—	—	—	—	—	(✓) (a)	(✓) (a)

Ready-to-connect Units	EPOS4 Compact 24/5	EPOS4 Compact 24/1.5		EPOS4 Compact 50/5		EPOS4 Compact 50/8		EPOS4 Compact 50/15		EPOS4 50/5 (546047)	EPOS4 70/15 (594385)
	EtherCAT 3-axes (684519)	CAN (546714)	EtherCAT (628092)	CAN (541718)	EtherCAT (628094)	CAN (520885)	EtherCAT (605298)	CAN (520886)	EtherCAT (605299)		
<b>Commutation</b>											
Digital Hall sensors						✓					
Digital Hall sensors + digital incremental encoder						✓					
Digital Hall sensors + analog incremental encoder	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Digital Hall sensors + absolute encoder						✓					
Absolute encoder						✓					
<b>Electrical Data</b>											
Nominal power supply voltage (+V <sub>CC</sub> )	10...24 VDC	10...24 VDC	10...24 VDC	10...50 VDC	10...70 VDC						
Nominal logic supply voltage (+V <sub>C</sub> )	10...24 VDC	10...24 VDC	10...24 VDC	10...50 VDC	10...70 VDC						
Absolute supply voltage limits (+V <sub>min</sub> / +V <sub>max</sub> )	8 VDC / 28 VDC	8 VDC / 28 VDC	8 VDC / 28 VDC	8 VDC / 56 VDC	8 VDC / 75 VDC						
Output voltage (max.)	0.9 x +V <sub>CC</sub>										
Output current (I <sub>cont</sub> / I <sub>max</sub> )	5 A / 15 A (<10 s) (e)	1.5 A / 4.5 A (<30 s)	1.5 A / 4.5 A (<30 s)	5 A / 15 A (<3 s)	5 A / 15 A (<3 s)	8 A / 30 A (<5 s)	8 A / 30 A (<5 s)	15 A / 30 A (<60 s)	15 A / 30 A (<60 s)	5 A / 15 A (<15s)	15 A / 30 A (<60 s)
Pulse width modulation frequency	50 kHz	100 kHz	100 kHz	50 kHz	50 kHz	50 kHz	50 kHz	50 kHz	50 kHz	50 kHz	50 kHz
Sampling rate PI current controller	25 kHz (40 µs)										
Sampling rate PI speed controller	2.5 kHz (400 µs)										
Sampling rate PID positioning controller	2.5 kHz (400 µs)										
Sampling rate analog input	2.5 kHz (400 µs)										
Max. efficiency	97%	89%	88%	97%	97%	98%	98%	98%	98%	98%	98%
Max. speed DC motor	limited by max. permissible speed (motor)										
Max. speed EC motor, block commutation	100'000 rpm (1 pole pair)										
Max. speed EC motor, sinusoidal commutation	50'000 rpm (1 pole pair)										
Built-in motor choke	9 x 1 µH; 5 A	3 x 94 µH; 1.5 A	3 x 100 µH; 1.5 A	3 x 9.4 µH; 5 A	3 x 10 µH; 5 A	3 x 2.2 µH; 15 A	3 x 2.2 µH; 15 A	3 x 2.2 µH; 15 A	3 x 2.2 µH; 15 A	3 x 15 µH; 5 A	3 x 15 µH; 15 A
<b>Inputs / Outputs</b>											
Digital Hall sensor signals	H1, H2, H3 (+2...+24 VDC, internal pull-up)										
Digital incremental encoder signals	A, A\, B, B\, I, I\ (EIA RS422, 6.25 MHz)										
Sensor signals	✓										
Digital incremental	A, A\, B, B\, I, I\ (EIA RS422, 6.25 MHz)										
Analog incremental	—	A, A\, B, B\, I, I\ (±1.8 V differential, 10 kHz)	A, A\, B, B\, I, I\ (±1.8 V differential, 10 kHz)	A, A\, B, B\, I, I\ (±1.8 V differential, 10 kHz)	A, A\, B, B\, I, I\ (±1.8 V differential, 10 kHz)	A, A\, B, B\, I, I\ (±1.8 V differential, 10 kHz)	A, A\, B, B\, I, I\ (±1.8 V differential, 10 kHz)	A, A\, B, B\, I, I\ (±1.8 V differential, 10 kHz)	A, A\, B, B\, I, I\ (±1.8 V differential, 10 kHz)	A, A\, B, B\, I, I\ (±1.8 V differential, 10 kHz)	
Absolute serial SSI	Clock, Clock\, Data, Data\ (EIA RS422, 0.4...2 MHz)										
Digital inputs	4; level selectable by DIP switch: (Logic level: +2.0...+30 VDC) or (PLC level: +9.0...+30 VDC)										
Digital outputs	2 (open collector, max. 36 VDC / 500 mA, internal pull-up)										
High-speed digital inputs	1 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)	4 (EIA RS422, 6.25 MHz)
High-speed digital outputs	1 (EIA RS422, 6.25 MHz)										
Analog inputs	2 (resolution 12-bit, -10...+10 V, 10 kHz, differential)										
Analog outputs	1 (resolution 12-bit, -4...+4 V, 25 kHz)	2 (resolution 12-bit, -4...+4 V, 25 kHz)	2 (resolution 12-bit, -4...+4 V, 25 kHz)	2 (resolution 12-bit, -4...+4 V, 25 kHz)	2 (resolution 12-bit, -4...+4 V, 25 kHz)	2 (resolution 12-bit, -4...+4 V, 25 kHz)	2 (resolution 12-bit, -4...+4 V, 25 kHz)	2 (resolution 12-bit, -4...+4 V, 25 kHz)	2 (resolution 12-bit, -4...+4 V, 25 kHz)	2 (resolution 12-bit, -4...+4 V, 25 kHz)	2 (resolution 12-bit, -4...+4 V, 25 kHz)

Ready-to-connect Units	EPOS4 Compact 24/5	EPOS4 Compact 24/1.5		EPOS4 Compact 50/5		EPOS4 Compact 50/8		EPOS4 Compact 50/15		EPOS4 50/5 (546047)	EPOS4 70/15 (594385)
	EtherCAT 3-axes (684519)	CAN (546714)	EtherCAT (628092)	CAN (541718)	EtherCAT (628094)	CAN (520885)	EtherCAT (605298)	CAN (520886)	EtherCAT (605299)		
STO inputs	—	2 (+4.5...+30 VDC, optically isolated)									
STO outputs	—	1 (max. 30 VDC / 15 mA, optically isolated with self-resetting short-circuit protection)	1 (max. 30 VDC / 15 mA, optically isolated with self-resetting short-circuit protection)	1 (max. 30 VDC / 15 mA, optically isolated with self-resetting short-circuit protection)	1 (max. 30 VDC / 15 mA, optically isolated with self-resetting short-circuit protection)	1 (max. 30 VDC / 15 mA, optically isolated with self-resetting short-circuit protection)	1 (max. 30 VDC / 15 mA, optically isolated with self-resetting short-circuit protection)	1 (max. 30 VDC / 15 mA, optically isolated with self-resetting short-circuit protection)	1 (max. 30 VDC / 15 mA, optically isolated with self-resetting short-circuit protection)	1 (max. 30 VDC / 15 mA, optically isolated with self-resetting short-circuit protection)	1 (max. 30 VDC / 15 mA, optically isolated with self-resetting short-circuit protection)
Sensor supply voltage	+5 VDC ( $I_L \leq 120$ mA)	+5 VDC ( $I_L \leq 100$ mA)	+5 VDC ( $I_L \leq 100$ mA)	+5 VDC ( $I_L \leq 100$ mA)	+5 VDC ( $I_L \leq 100$ mA)	+5 VDC ( $I_L \leq 100$ mA)	+5 VDC ( $I_L \leq 100$ mA)	+5 VDC ( $I_L \leq 100$ mA)	+5 VDC ( $I_L \leq 100$ mA)	+5 VDC ( $I_L \leq 100$ mA)	+5 VDC ( $I_L \leq 100$ mA)
Auxiliary output voltage	—	+5 VDC ( $I_L \leq 150$ mA)									
Status indicators (LEDs or bi-color LEDs)	Device status										
	NET status	—	NET status	—	NET status	—	NET status	—	NET status	NET status	NET status
	NET port	—	NET port	—	NET port	—	NET port	—	NET port	NET port	NET port
Connections											
X1 Power supply	Molex Mega-Fit 2 poles	—	—	—	—	Molex Mega-Fit 2 poles	Molex Mini-Fit Jr. 2 poles	Molex Mega-Fit 2 poles			
X2 Logic supply	Molex Mini-Fit Jr. 2 poles	—	—	—	—	Molex Mini-Fit Jr. 2 poles	Molex Mini-Fit Jr., 2 poles	Molex Mini-Fit Jr. 2 poles			
X1/X2 Power & logic Supply	—	Harting har-flexicon 3 poles	—	—	—	—	—	—			
X3 Motor	Molex Mini-Fit Jr. 4 poles (e)	—	—	Molex Mini-Fit Jr. 4 poles	Molex Mini-Fit Jr. 4 poles	—	—	—	—	Molex Mini-Fit Jr. 4 poles	—
X3a Motor ( $I_{cont} \leq 11$ A)	—	—	—	—	—	Molex Mini-Fit Jr. 4 poles	—	Molex Mini-Fit Jr. 4 poles			
X3b Motor ( $I_{cont} \leq 15$ A)	—	—	—	—	—	—	—	Molex Mega-Fit 4 poles	Molex Mega-Fit 4 poles	—	Molex Mega-Fit 4 poles
X3c Motor	—	Hirose DF3DZ 3 poles	Hirose DF3DZ 3 poles	—	—	—	—	—	—	—	—
X3a/X4a Motor & Hall sensor	—	Harting har-flexicon 8 poles	Harting har-flexicon 8 poles	—	—	—	—	—	—	—	—
X3b/X4b Motor & Hall sensor	—	Lumberg Minimodul 8 poles	Lumberg Minimodul 8 poles	—	—	—	—	—	—	—	—
X4 Hall sensor	Molex Micro-Fit 3.0 6 poles (e)	—	—	Molex Micro-Fit 3.0 6 poles							
X5 Encoder	—	Pin header 2.54 mm 2x5 poles									
X5/X6 Encoder/Sensor	Molex CLIK-Mate 2x5 poles (e)	—	—	—	—	—	—	—	—	—	—
X6 Sensor	—	Molex CLIK-Mate 2x5 poles									
X7 Digital I/O	Molex CLIK-Mate 8 poles (e)	Molex CLIK-Mate 8 poles									
X8 Analog I/O	Molex CLIK-Mate 7 poles (e)	Molex CLIK-Mate 7 poles									

Ready-to-connect Units		EPOS4 Compact 24/5	EPOS4 Compact 24/1.5		EPOS4 Compact 50/5		EPOS4 Compact 50/8		EPOS4 Compact 50/15		EPOS4 50/5 (546047)	EPOS4 70/15 (594385)
		EtherCAT 3-axes (684519)	CAN (546714)	EtherCAT (628092)	CAN (541718)	EtherCAT (628094)	CAN (520885)	EtherCAT (605298)	CAN (520886)	EtherCAT (605299)		
X9	STO	—	Molex CLIK-Mate 8 poles	Molex CLIK-Mate 8 poles	Molex CLIK-Mate 8 poles	Molex CLIK-Mate 8 poles	Molex CLIK-Mate 8 poles	Molex CLIK-Mate 8 poles	Molex CLIK-Mate 8 poles			
X10	RS232	—	Molex CLIK-Mate 5 poles	—	Molex CLIK-Mate 5 poles	—	Molex CLIK-Mate 5 poles	—	Molex CLIK-Mate 5 poles	—	Molex CLIK-Mate 5 poles	Molex CLIK-Mate 5 poles
X11	CAN 1	—	Molex CLIK-Mate 4 poles	—	Molex CLIK-Mate 4 poles	—	Molex CLIK-Mate 4 poles	—	Molex CLIK-Mate 4 poles	—	Molex CLIK-Mate 4 poles	Molex CLIK-Mate 4 poles
X12	CAN 2	—	Molex CLIK-Mate 4 poles	—	Molex CLIK-Mate 4 poles	—	Molex CLIK-Mate 4 poles	—	Molex CLIK-Mate 4 poles	—	Molex CLIK-Mate 4 poles	Molex CLIK-Mate 4 poles
X13	USB	USB Type micro B, female										
X14	Extension IN (a)	RJ45 10/100-BASE-TX	—	RJ45 10/100-BASE-TX	—	RJ45 10/100-BASE-TX	—	RJ45 10/100-BASE-TX	—	RJ45 10/100-BASE-TX	RJ45 10/100-BASE-TX	RJ45 10/100-BASE-TX
X15	Extension OUT (a)	RJ45 10/100-BASE-TX	—	RJ45 10/100-BASE-TX	—	RJ45 10/100-BASE-TX	—	RJ45 10/100-BASE-TX	—	RJ45 10/100-BASE-TX	RJ45 10/100-BASE-TX	RJ45 10/100-BASE-TX
X16	Extension signal (a)	—	—	—	—	—	—	—	—	—	Molex CLIK-Mate 2x5 poles	Molex CLIK-Mate 2x5 poles
<b>Mechanical Data</b>												
Weight (approximate)	85 g	58 g	78 g	58 g	76 g	86 g	100 g	126 g	140 g	206 g	372 g	
Dimensions (L x W x H) [mm]	90.0 x 56.0 x 29.1	55.0 x 40.0 x 31.1	56.5 x 55.0 x 31.7	55.0 x 40.0 x 31.1	56.5 x 55.0 x 31.7	59.5 x 58.5 x 33.0	59.5 x 79.5 x 35.7	59.5 x 65.5 x 35.1	59.5 x 79.5 x 37.0	105.0 x 83.0 x 38.7	125.0 x 94.5 x 38.7	
Mounting	M3 screws	M2.5 screws	M2.5 screws	M2.5 screws	M2.5 screws	M2.5 screws	M2.5 screws	M3 screws	M3 screws	M4 screws	M4 screws	
<b>Environmental Conditions</b>												
Temperature – Operation	-30...+25 °C	-30...+45 °C	-30...+45 °C	-30...+25 °C	-30...+25 °C	-30...+45 °C	-30...+45 °C	-30...+25 °C	-30...+25 °C	-30...+50 °C	-30...+50 °C	
Temperature – Extended range and derating	+25...+50 °C -0.2 A/°C	+45...+70 °C -0.060 A/°C	+45...+70 °C -0.060 A/°C	+25...+70 °C -0.111 A/°C	+25...+70 °C -0.111 A/°C	+45...+77 °C -0.250 A/°C	+45...+77 °C -0.250 A/°C	+25...+77 °C -0.288 A/°C	+25...+77 °C -0.288 A/°C	+50...+80 °C -0.167 A/°C	+50...+85 °C -0.429 A/°C	
Temperature – Storage	-40...+85 °C											
Altitude – Operation	0...6'000 m MSL											
Altitude – Extended range	6'000...10'000 m MSL (for derating see «Hardware Reference»)											
Humidity (condensation not permitted)	5...90%											
<b>Directives &amp; Standards</b>												
Generic	IEC/EN 61000-6-2; IEC/EN 61000-6-3											
Applied	IEC/EN 55022 (CISPR22); IEC/EN 61000-4-3; IEC/EN 61000-4-4; IEC/EN 61000-4-6											
Environment	IEC/EN 60068-2-6; MIL-STD-810F											
Safety (UL File Number; unassembled PCB)	E207844	E207844	E207844	E207844	E207844	E76251; E116354; E133472; E207844; E337862	E76251; E133472; E207844; E337862	E76251; E116354; E133472; E207844; E337862	E76251; E133472; E207844; E337862	E229342	E207844	
Reliability (MIL-HDBK-217F; MTBF)	146'032 hours	326'977 hours	279'388 hours	253'865 hours	238'623 hours	210'109 hours	197'129 hours	199'049 hours, with heat sink <3.1 K/W	179'777 hours, with heat sink <3.1 K/W	296'741 hours	254'446 hours	

Ready-to-connect Units	EPOS4 Compact 24/5	EPOS4 Compact 24/1.5		EPOS4 Compact 50/5		EPOS4 Compact 50/8		EPOS4 Compact 50/15		EPOS4 50/5	EPOS4 70/15
	EtherCAT 3-axes (684519)	CAN (546714)	EtherCAT (628092)	CAN (541718)	EtherCAT (628094)	CAN (520885)	EtherCAT (605298)	CAN (520886)	EtherCAT (605299)	(546047)	(594385)
<b>Functionality</b>											
<b>Operating Modes</b>											
CST	Cyclic Synchronous Torque Mode						✓				
CSV	Cyclic Synchronous Velocity Mode						✓				
CSP	Cyclic Synchronous Position Mode						✓				
PVM	Profile Velocity Mode						✓				
PPM	Profile Position Mode						✓				
HMM	Homing Mode						✓				
Master Encoder Functionality							(✓)				
Step/Direction Functionality							(✓)				
Analog Set Value Functionality							CST / CSV				
<b>Features</b>											
Feed forward (acceleration/velocity for inertia and friction compensation)						✓					
Field-oriented Control (FOC)						✓					
Velocity observer						✓					
Dual loop control						✓					
Custom persistent memory						✓					
Advanced automatic control settings (Auto Tuning)						✓					
Safe Torque Off (based on IEC/EN 61800-5-2, not certified)	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
<b>Digital I/O Functionality</b>											
Inputs (configurable)						✓					
Touch Probe						✓					
Reference switches						✓					
Limit switches						✓					
Quickstop						✓					
Drive Enable						✓					
General purpose						✓					
Outputs (configurable)						✓					
Position Compare						(✓)					
Holding Brake						✓					
Ready/Fault						✓					
General purpose						✓					

Ready-to-connect Units	EPOS4 Compact 24/5 EtherCAT 3-axes (684519)	EPOS4 Compact 24/1.5 CAN (546714)	EPOS4 Compact 24/1.5 EtherCAT (628092)	EPOS4 Compact 50/5 CAN (541718)	EPOS4 Compact 50/5 EtherCAT (628094)	EPOS4 Compact 50/8 CAN (520885)	EPOS4 Compact 50/8 EtherCAT (605298)	EPOS4 Compact 50/15 CAN (520886)	EPOS4 Compact 50/15 EtherCAT (605299)	EPOS4 50/5 (546047)	EPOS4 70/15 (594385)
<i>Analog I/O Functionality</i>											
Inputs (configurable)						✓					
Analog set value						✓					
General purpose						✓					
Outputs (configurable)						✓					
Current monitor						(✓)					
Velocity monitor						(✓)					
Position monitor						(✓)					
Temperature monitor						(✓)					
General purpose						✓					
<i>Built-in Protection</i>											
Current limiter (adjustable)						✓					
Overcurrent						✓					
Thermal motor protection						✓					
Thermal controller protection						✓					
Oversupply						✓					
Undervoltage						✓					
Voltage transients						✓					
Short-circuit of motor winding						✓					
Loss of feedback signal						✓					
Following error						✓					
Status reporting						✓					
Firmware error handling						✓					

Ready-to-connect Units	EPOS4 Compact 24/5 EtherCAT 3-axes (684519)	EPOS4 Compact 24/1.5 CAN (546714)	EPOS4 Compact 50/5 CAN (541718)	EPOS4 Compact 50/8 EtherCAT (628094)	EPOS4 Compact 50/15 CAN (520885)	EPOS4 Compact 50/15 EtherCAT (605298)	EPOS4 50/5 (546047) CAN (520886)	EPOS4 70/15 (594385) EtherCAT (605299)
<b>Software</b>								
Installation Program	EPOS Setup							
Graphical User Interface	<p>The EPOS video library features video tutorials that provide easy to follow instructions on how to get started with «EPOS Studio» and how to setup communication interfaces, motors and sensors, and so on.            Explore on Vimeo: →<a href="https://vimeo.com/album/4646388">https://vimeo.com/album/4646388</a></p> <div style="text-align: center;">   </div>							
Startup					✓			
Regulation Tuning					✓			
Firmware Update					✓			
Motion Commander					✓			
I/O Monitor					✓			
Parameters					✓			
Data Recording					✓			
Command Analyzer					✓			
CANopen Wizard					✓			
Online Help					✓			
Language	English							
Operating System	Windows 10, 8, 7							
Windows DLL for PC	32-bit / 64-bit							
CAN interfaces	IXXAT   National Instruments   Kvaser   Vector							
Programming examples	Microsoft Visual Basic, Visual Basic.NET, Visual C#, Visual C++   Borland C++, Delphi   National Instruments LabView, LabWindows/CVI							
Linux Shared Object Library	X86 32-bit/64-bit, ARMv6/v7/v8 32-bit, ARMv8 64-bit							
CAN interfaces	IXXAT   Kvaser							
Programming examples	C++							

Ready-to-connect Units	EPOS4 Compact 24/5	EPOS4 Compact 24/1.5		EPOS4 Compact 50/5		EPOS4 Compact 50/8		EPOS4 Compact 50/15		EPOS4 50/5 (546047)	EPOS4 70/15 (594385)
	EtherCAT 3-axes (684519)	CAN (546714)	EtherCAT (628092)	CAN (541718)	EtherCAT (628094)	CAN (520885)	EtherCAT (605298)	CAN (520886)	EtherCAT (605299)	EtherCAT (605299)	EtherCAT (605299)
<b>Accessories (not included in delivery)</b>											
520858 CAN-CAN Cable	—	✓	—	✓	—	✓	—	✓	—	✓	✓
520857 CAN-COM Cable	—	✓	—	✓	—	✓	—	✓	—	✓	✓
275934 Encoder Cable	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
693573 Adapter Cable Encoder CLICK-Mate to DIN41651	✓	—	—	—	—	—	—	—	—	—	—
422827 Ethernet Cable	✓	—	✓	—	✓	—	✓	—	✓	✓	✓
275878 Hall Sensor Cable	✓	—	—	✓	✓	✓	✓	✓	✓	✓	✓
275851 Motor Cable	✓	—	—	✓	✓	✓	✓	✓	✓	✓	✓
520851 Motor Cable High Current	—	—	—	—	—	—	—	✓	✓	—	✓
275829 Power Cable	✓	—	—	—	—	✓ (b)	✓ (b)	✓ (b)	✓ (b)	✓	✓ (b)
520850 Power Cable High Current	✓	—	—	—	—	✓ (c)	✓ (c)	✓ (c)	✓ (c)	—	✓ (c)
520856 RS232-COM Cable	—	✓	—	✓	—	✓	—	✓	—	✓	✓
520852 Sensor Cable 5x2core	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
520854 Signal Cable 7core	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
520853 Signal Cable 8core	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
403968 USB Type A - micro B Cable	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
520860 STO Idle Connector	—	✓ (included)	✓ (included)	✓ (included)	✓ (included)	✓ (included)	✓ (included)	✓ (included)	✓ (included)	✓ (included)	✓ (included)
520859 EPOS4 Connector Set	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
691408 EPOS4 MB Micro EtherCAT 3-axes Connector Set	✓	—	—	—	—	—	—	—	—	—	—
581245 EPOS4 EtherCAT Card	—	—	—	—	—	—	—	—	—	✓	✓

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